

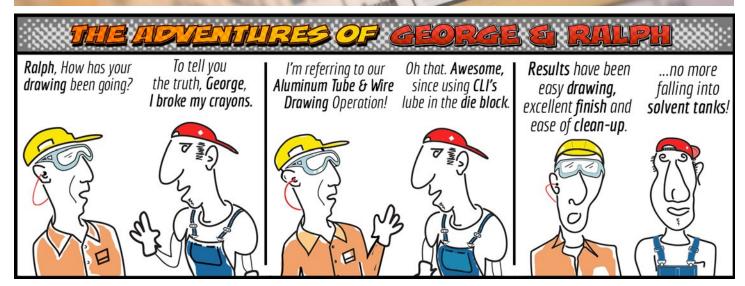
KM-500 Aluminum Extrusion Compound



"The Solution Is Science"®

Top 4 Tube Extrusion Challenges... and the Solution! KM-500

- 1) Surface Cracking (splits) of Extruded Material KM-500 is treated to reduce friction at the die for a smooth interface with less adhesion to the die and less cracking.
- 2) Piping of Extruded Material KM-500 interfaces between the die and feedstock to reduce friction and resist a flow of impurities and oxides to the center of the product.
- 3) Internal Cracking of Extruded Material KM-500 reduces friction at the die with ceramic compounds to allow smooth flow to help resist internal cracking.
- **Surface Lines** KM-500 additive selection addresses surface lines by filling in microscopic "valleys". This provides better surface finish and appearance of final product.



The KM-500 is a synthetic drawing compound developed in conjunction with aluminum tube and wire industry. It is designed to lubricate the die block when drawing aluminum tubing to smaller diameters. The KM-500 is completely stable and will not separate in the concentrate. It is recommended to be used in the concentrate form or diluted 1:1 for less severe drawing applications.

"The Solution is Science®"
University of Missouri Research Park
9 Research Park Drive
St. Charles, MO 63304-5685

A unique benefit of the KM-500 is the ability to give complete lubrication in the die block resulting in easy of drawing as well as a clean bright finish. Since it is also water cleanable, it eliminates the need for solvent cleaning, therefore eliminating the hazards of open solvent wash tanks.

\$28.50	\$27.50	\$25.50	\$25.50
1 GAL	5 GAL	55 GAL	275 GAL









